

Elastollan® 1180A10

Technical Bulletin

Polyether Type

Elastollan® 1180A10 is a polyether-based thermoplastic polyurethane (TPU). It is specifically formulated for extruded profile, sheet and film applications. It exhibits excellent abrasion resistance, toughness, transparency, low temperature properties, hydrolytic stability and fungus resistance. Elastollan® 1180A10 is also conforming to the FDA food contact section, book 21, section 177.2600. As with all TPU products, Elastollan® 1180A10 must be dried before processing. The drying step is required to maintain a low moisture content until the product enters the processing equipment. The water content must be less than 0.03% before and during processing. The typical drying conditions should be 2-4 hours @ 175°-195°F (80°-90°C). Elastollan® 1180A10 can be stored for up to 1 year in its original container. Containers should be stored in a cool and dry area.

Properties	Test Method	Typical Value		
		English	SI	
Physical				
Specific Gravity	gr./cm ³	ASTM D-792	1.11	1.11
Hardness	Shore A	ASTM D-2240	80A	80A
Mechanical				
Tensile Strength (Ultimate)	psi / MPa	ASTM D-412	4700 psi	32 MPa
Tensile Stress	@100% Elong.	ASTM D-412	800 psi	5.5 MPa
Tensile Stress	@300% Elong.	ASTM D-412	1500 psi	10 MPa
Elongation at Break	%	ASTM D-412	600%	600%
Tensile Set at Break	%	ASTM D-412	45%	45%
Compression Set, %	22 hrs @ 23°C	ASTM D-395 (B)	25%	25%
Compression Set, %	22 hrs @ 70°C	ASTM D-395 (B)	45%	45%
E-Modulus	psi / MPa	ASTM D-412	1700 psi	11.7 MPa
Flexural Modulus	psi / MPa	ASTM D-790	2800 psi	19.3 MPa
Tear Strength	lb./in. N/mm	ASTM D-624, Die C	515 lb./in.	90 N/mm
Taber Abrasion Resistance / mg	1000 gr./H-18	ASTM D-1044	25 mg	25 mg
Processing Conditions, Extrusion		°F/°C	340 - 380° F	170 - 190° C

The above values are shown as typical values and should not be used as specifications.
Molded plaques 0.080" thick were cured 20 hours at 100 °C before testing

Caution: Contact with product dusts from regrinding operations may cause temporary irritation of the eyes and the respiratory tract. Use with local exhaust. Under hot melt processing conditions (170-230°C), wear personal protective equipment to prevent thermal burns.

First aid: *Eyes*-Flush eyes with flowing water at least 15 minutes. If irritation develops, consult a physician. *Skin*-Skin contact with hot melt may cause thermal burns. Call a physician immediately. *Inhalation*-If vapors generated from the hot melt process are inhaled, move to fresh air. Aid in breathing. If breathing difficulties develop, see a physician immediately.

In case of fire: Use water fog, foam, CO₂, or dry chemical extinguishing media. Firefighters should be equipped with self-contained breathing apparatus and turnout gear.

Disposal: Waste material, unused contents and empty containers must be disposed of in accordance with applicable local, state or federal regulations. Refer to our Material Safety Data Sheet for specific disposal instructions.

In case of chemical emergency: Call CHEMTREC day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. 800-424-9300

Attention: This product is sold solely for use by industrial institutions. Refer to our Material Safety Data Sheet regarding safety, usage, applications, hazards, procedures and disposal of this product. Consult your supervisor for additional information.

Dongguan Yi-Ming Plastic Chemical Co., Ltd.

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